

**Abstract**

Proposed is a pencil ignition coil including a rod core (14), a first coil form (16) having a first coil winding (18), and a second coil form having a second coil winding (26). In accordance with the present invention, the second coil form is formed by an assembly including the first 5 coil form (16), the first coil winding (18), and a potting compound (24) for the first coil winding (18) (Figure 4).